

Plumbing Pipe Table Frame TB001-18X9:

This table frame is designed to accommodate a table top 1800 x 900mm
It includes pre-assembled components to allow simple construction for the end user.

Note: Table top and mounting screws are not supplied with this kit.

- 1) Ensure all components are present against the parts list and Fig.1
Also check for damage and or poor workmanship.
If there are any issues contact Edison Light Globes Pty Ltd before you begin.

PARTS LIST			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	GV-TF-1300	Flange 12mm 96mm Diameter Galvanised	2
2	GV-TF-3104	Pipe Fitting 12mm 300mm Long Galvanised	2
3	MS-WU-1026	Flange 25mm 116mm Diameter Galvanised	4
4	TB001-BR1	Brace #1	1
5	TB001-BR2	Brace #2	1
6	TB001-BR3	Brace #3	1
7	TB001-BR4	Brace #4	1
8	TB001-LEG	Table Leg Assembly	4

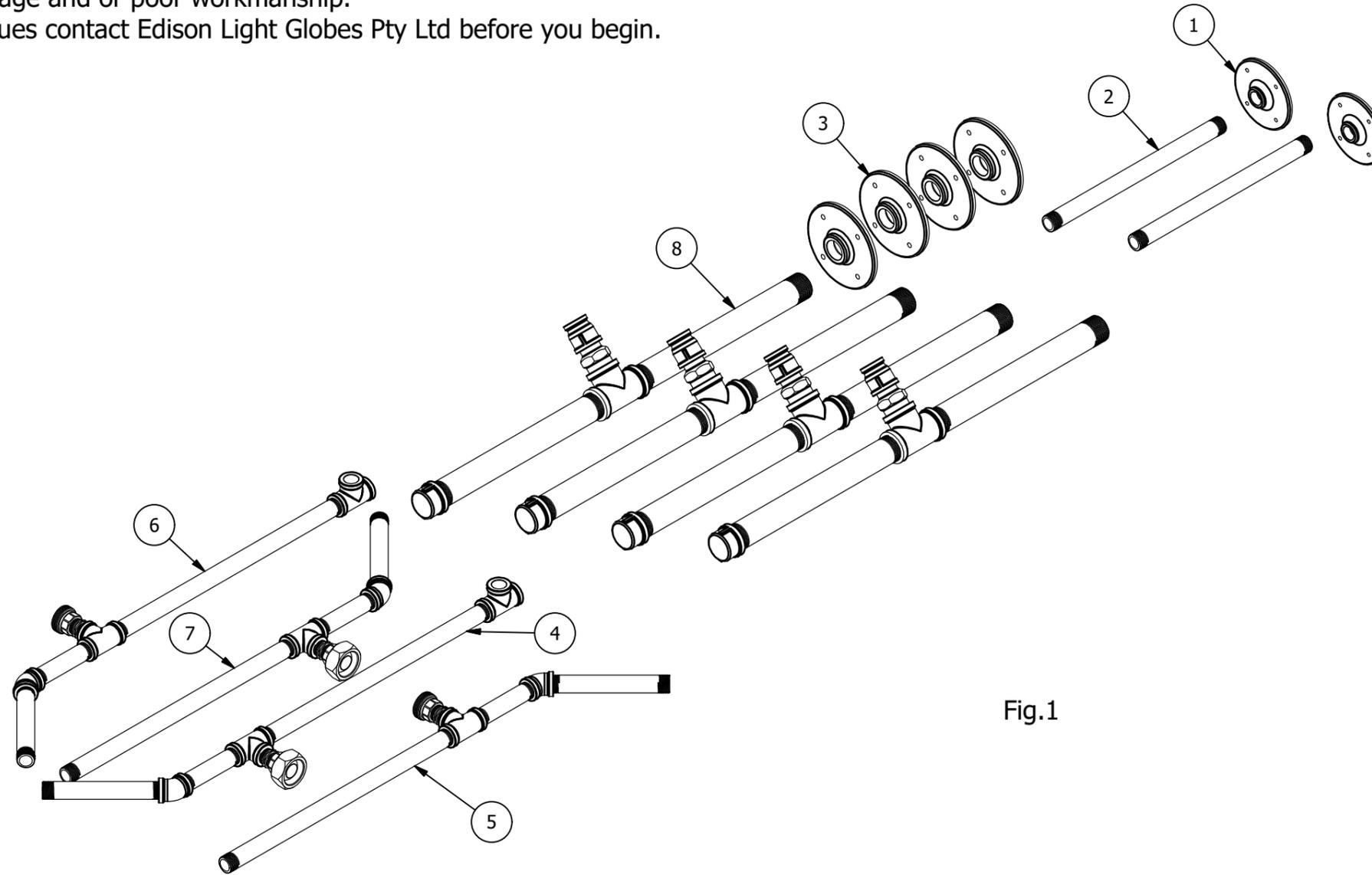


Fig.1

Edison Light Globes globes, flex and fittings

REVISION HISTORY				
REV	DESCRIPTION	DATE	APPROVED	CR
A0	Initial Release		PG	

USE ONLY FOR JOB NO.	Material	Finish
	SCALE: DNS	
UNCONTROLLED DOCUMENT	Designed by davidgreenwood	Checked by PG
	Approved by PG	Date 07-Jul-16
	Project Table Construction 1800 x 900 Top	Date 07-Jul-16
	Dimensions in millimetres Limit on untoleranced unmachined dimensions ± 0.2mm No decimal place 1mm 1 decimal place ± 0.3mm 2 decimal places ± 0.1mm General unmachined angular tolerance ±1° Tolerance to be non-cumulative	Revision A0
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TB001-18X9

2) Support Brace Assembly:

Carefully identify each brace sub-assembly and layout as shown. (Fig.2)
 Screw the pipe and tees together, do not over tighten.
 Ensure that the 2 union joints line up and can be assembled together.
 If they can't assembled, unscrew one of the brace sub-assemblies
 a full rotation and check again. (Fig. 3)

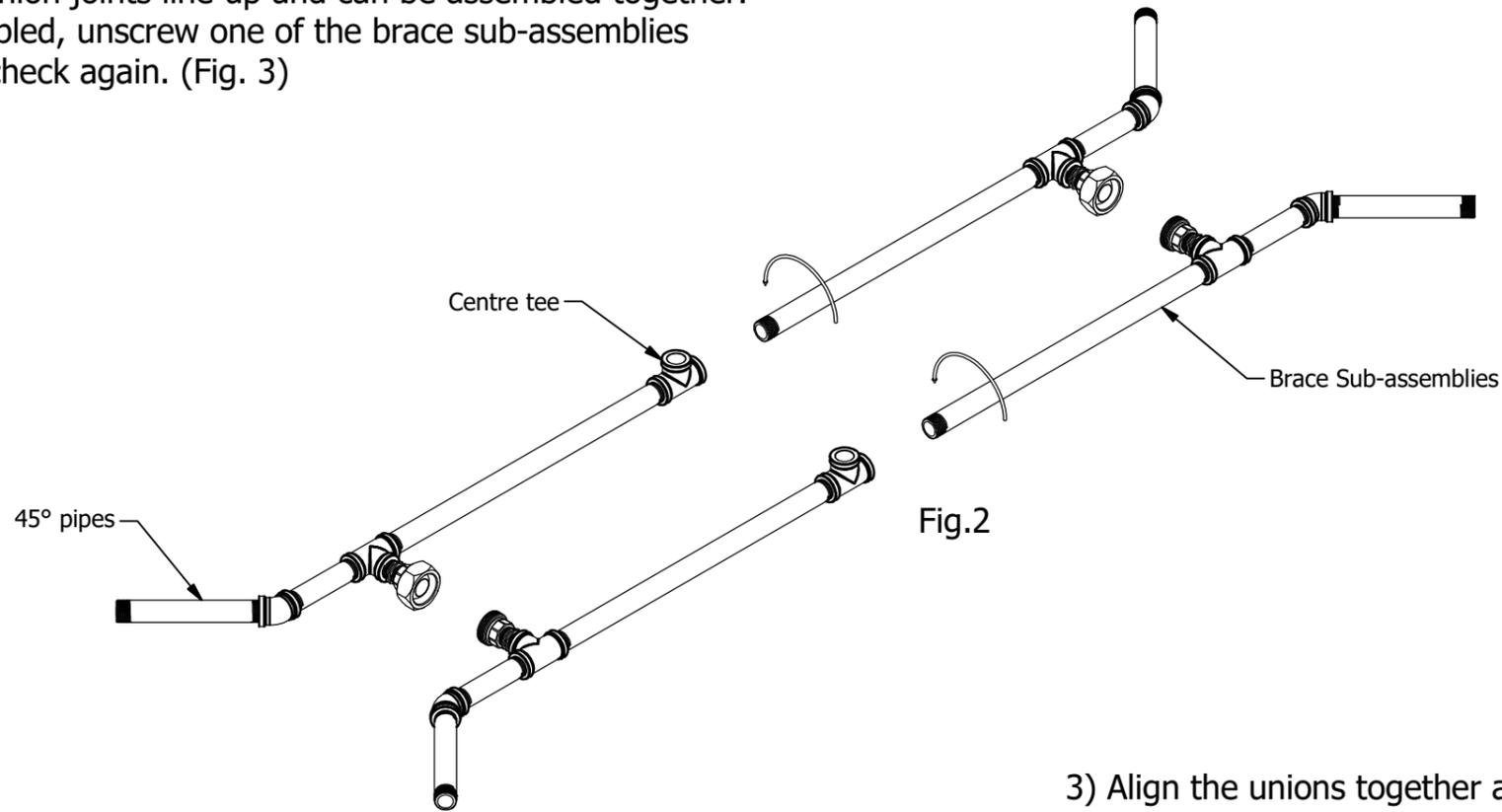


Fig.2

3) Align the unions together and tighten. (Fig.4)

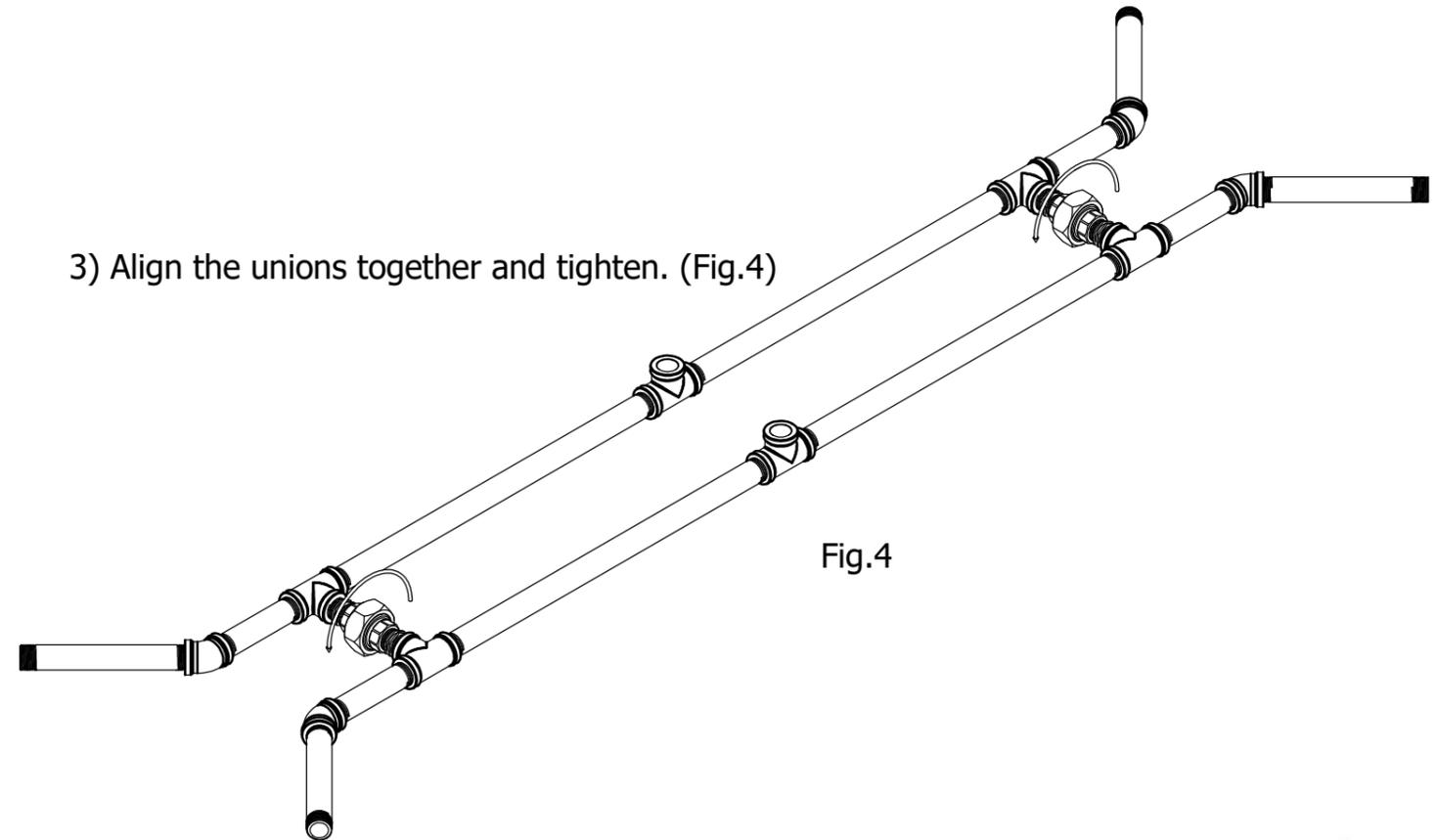


Fig.4

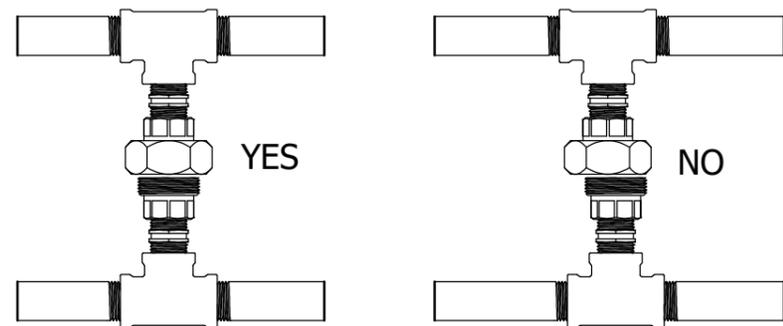


Fig.3

Edison Light Globes globes, flex and fittings

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UNCONTROLLED DOCUMENT	Designed by davidgreenwood	Checked by	Approved by PG	Date	Project	Date 07-Jul-16
	Dimensions in millimetres Limit on untoleranced unmachined dimensions ± 0.2mm No decimal place 1mm 1 decimal place ± 0.3mm 2 decimal places ± 0.1mm General unmachined angular tolerance ±1° Tolerance to be non-cumulative			Table Construction 1800 x 900 Top		
					TB001-18X9	Revision A0
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4) Leg And Support Assembly:

Assemble flanges to leg and support pipes.

Screw leg assemblies and center supports to the brace. (Fig.5)

Ensure all parts are reasonably true and square at this stage.

Note that the frame will still have movement and not be rigid.

This is normal. Mounting the frame to the table top will give it strength..

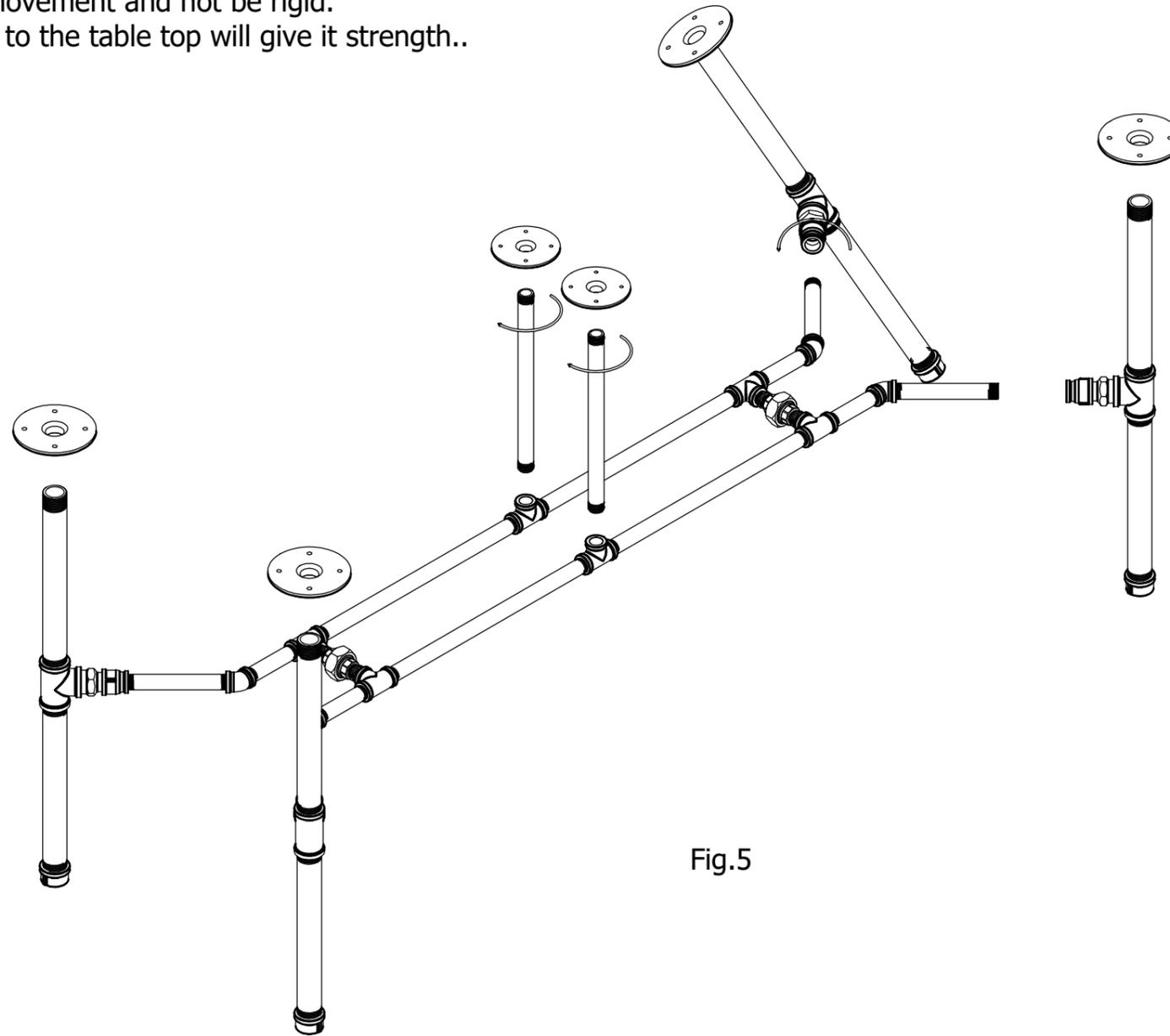


Fig.5

Edison Light Globes globes, flex and fittings

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UNCONTROLLED DOCUMENT	Designed by davidgreenwood	Checked by	Approved by PG	Date	Project	Date 07-Jul-16
	Dimensions in millimetres Limit on untoleranced unmachined dimensions ± 0.2mm No decimal place 1mm 1 decimal place ± 0.3mm 2 decimal places ± 0.1mm General unmachined angular tolerance ±1° Tolerance to be non-cumulative			Table Construction 1800 x 900 Top		
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5) Final Assembly:

Place the table top upside down. Remember to protect the surface. Centre the table frame to the table top, ensuring that the legs are square, and screw down. (Fig. 6)

It may be necessary to rotate the centre supports to meet correctly to the table surface before screwing them into place.

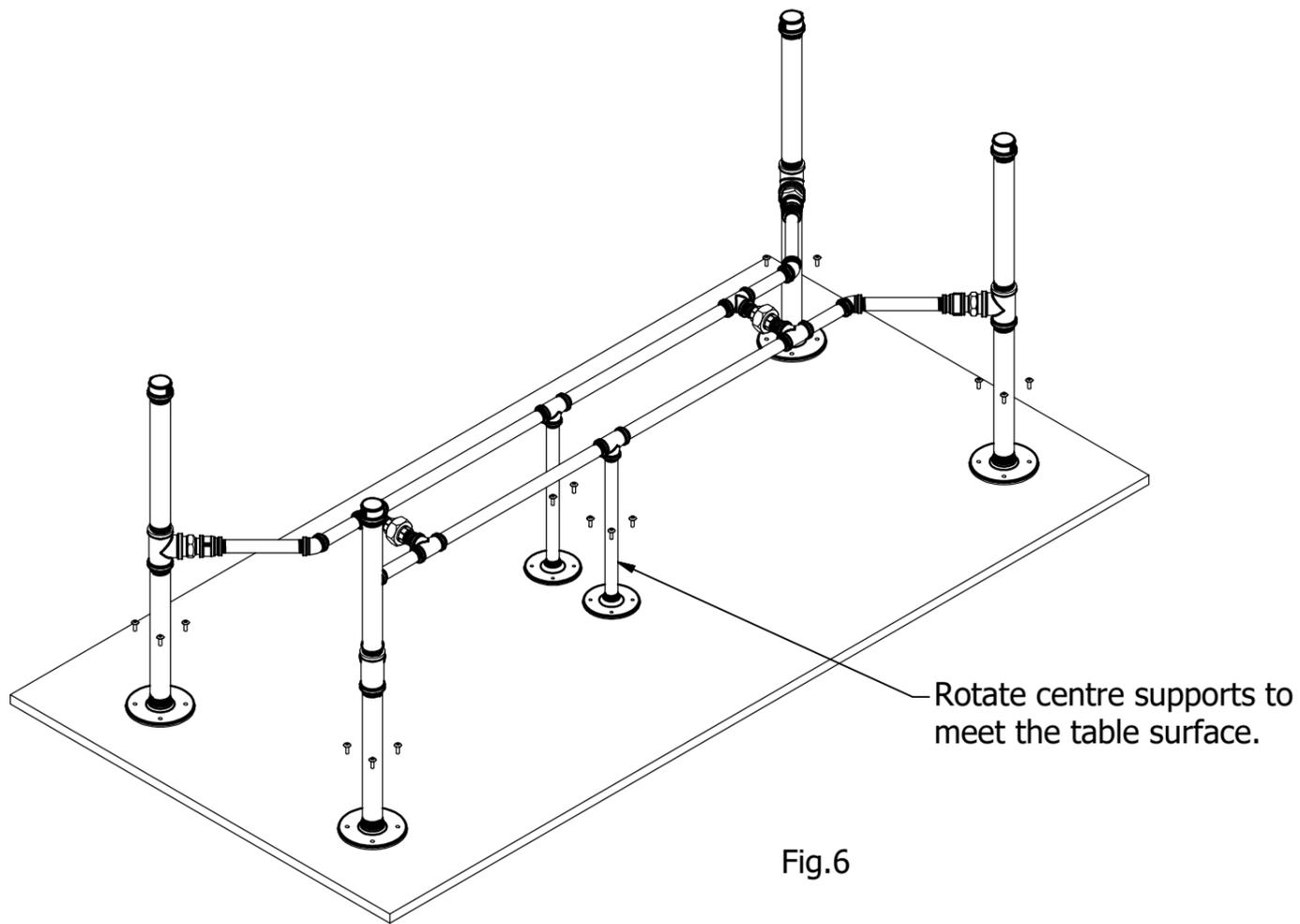


Fig.6

6) Adjust feet to prevent rocking. (Fig 7.)

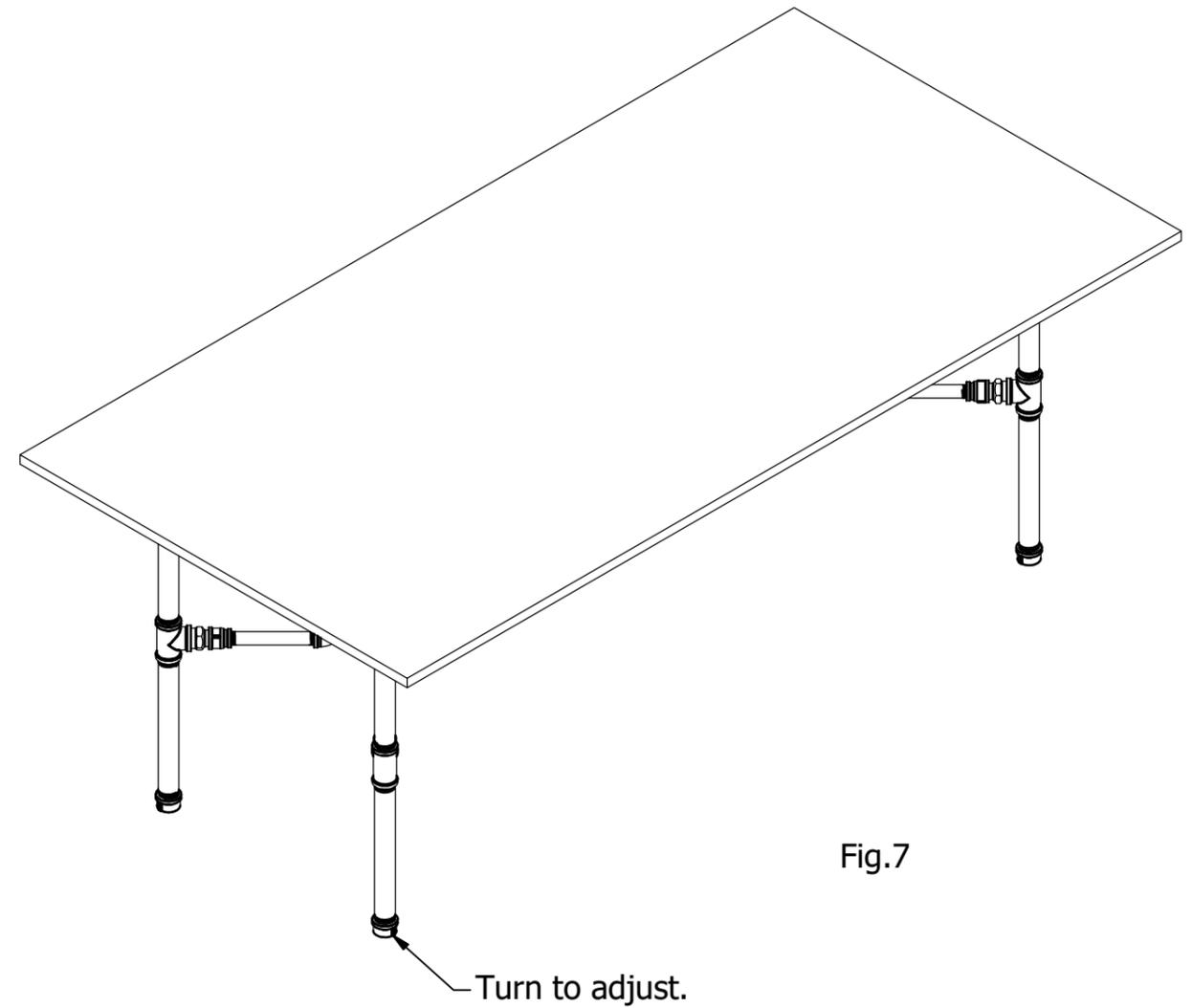


Fig.7

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	Dimensions in millimetres Limit on untoleranced unmachined dimensions $\pm 0.2\text{mm}$ No decimal place 1mm 1 decimal place $\pm 0.3\text{mm}$ 2 decimal places $\pm 0.1\text{mm}$ General unmachined angular tolerance $\pm 1^\circ$ Tolerance to be non-cumulative			Table Construction 1800 x 900 Top		
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